TECHNICAL DATA SHEET

ZYLA®625

Normal Water Reducing Admixture



DESCRIPTION

ZYLA® 625 is a water reducing admixture formulated by incorporating polycarboxylate and highly purified specialty organic chemicals. It promotes more complete hydration of Portland cement and has minimal effect on concrete air entrainment.

Specially formulated to have a synergistic effect with polycarboxylate-based mid-range and high-range water reducers that improve flat-work finishability.

Meets or exceeds the requirements of ASTM C494 Type A & D

ADVANTAGES

- Enhances workability & finishability
- Reduces water content
- Maintains concrete air content without alteration
- Compatible with polycarboxylate-based admixtures
- Improves compressive and flexural strengths

FIELDS OF APPLICATION

- All Cement Types
- Precast Concrete
- Ready-Mix Concrete
- Post Tensioned & Prestressed Concrete
- Normal & Lightweight Concrete

Method of Use

Dosage

- Dosage rates vary based on cement type, mix design, aggregate properties, environmental conditions, and project requirements.
- The typical dosage range is 2 to 10 fl oz/cwt (130 to 652 mL/100 kg) of cementitious material.
- Optimal dosage rates depend on other concrete mixture components, job conditions, and desired performance characteristics.
- If conditions require using more than the recommended addition rates, please consult your Chryso representative.

Implementation

- It is recommended that the product be added near the end of the batch sequence for optimum performance. Different sequencing may be used if local testing shows better performance.
- Please see <u>Admixture Dispenser Discharge Line Location and Sequencing for Concrete Batching Operations</u> for further recommendations.
- Pretesting of the concrete mix should be performed before use and as conditions and materials change in order to assure compatibility with other admixtures, and to optimize dosage rates, addition times in the batch sequencing and concrete performance.

Equipment

• This product can be automatically dispensed using a complete line of accurate and reliable dispensing equipment designed for seamless integration into concrete batching systems.

Complimentary Products

- ZYLA 625 is compatible with most Chryso admixtures as long as they are added separately to the concrete mix.
- For concrete that requires air entrainment, the use of an ASTM C260 air-entraining agent is recommended to provide suitable air void parameters for freeze-thaw resistance.
- Pretesting is recommended to verify compatibility with all mix components and ensure desired performance outcomes.
- Consult your Chryso® representative for guidance on product combinations & compatibility.



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Performances

- Provides better control over water reduction and setting times compared to traditional lignin-based water reducers.
- Delivers synergistic performance with polycarboxylate-based mid-range and high-range water reducers, enhancing water reduction, concrete strength, and air control.
- Improves compressive and flexural strengths of hardened concrete at all ages compared to traditional lignin-based water reducers.
- Produces concrete mixes with lower water content (typically reducing by 3% to 10%), greater plasticity, and higher compressive strengths.
- Enhances concrete finishability by providing a creamier, more homogeneous texture and a uniform bleed rate compared to traditional lignin-based water reducers.
- Improves the finishability of lean mixes, ensuring smooth, close-tolerance surfaces when floated and troweled, either by machine or hand.

CHARACTERISTICS

Product Nature	Liquid
Color	Brown
Shelf life	9 months
Cl⁻ lons content	< 0,100 %
Specific gravity (25°C)	1,087
pH (25°C)	8,50

PRECAUTIONS

- Avoid prolonged exposure to temperatures below 28°F (-2°C), as extreme conditions may affect product performance.
- If the product is exposed to freezing temperatures, gently thaw and agitate thoroughly before use.
- Do not use pressurized air for agitation.

SAFETY

Prior to any use, please read carefully the Safety Data Sheet.

PACKAGING

- Bulk
- 1000L Tote (275 gallons)
- 210 L (55 Gallons) Drum

